

**BALLARD**<sup>®</sup>

PUTTING FUEL CELLS TO WORK

NASDAQ:BLDP • TSX:BLD

## Business Case for Heavy Duty Fuel Cells

Jeffrey Glandt

World of Energy Solutions Conference, Stuttgart, October 7, 2014

- **About Ballard**
- **Fuel Cell Bus**
  - Why Fuel Cell Buses?
  - Fuel Cell Bus Experiences
- **Fuel Cell Rail**
- **Fuel Cell Marine**
- **Addressing A Significant Barrier for Heavy Duty Fuel Cell Commercialization: Cost**
- **Summary**

- **Ballard is the global leader in clean energy proton exchange membrane (“PEM”) fuel cell products and services ... design, manufacturing & deployment**
  - Telecom Backup Power → 2,500 systems ... *9MW's of power*
  - Engineering Services → C\$60-100M contract with Volkswagen
  - Material Handling → 4,000 stacks ... *10M hours of runtime*
  - Heavy duty modules for buses → 49 buses on the road worldwide
- **355 employees**
  - HQ in Vancouver, Canada
  - Product Engineering in Vancouver, Bend, Oregon & Denmark
  - Manufacturing in Vancouver & Mexico

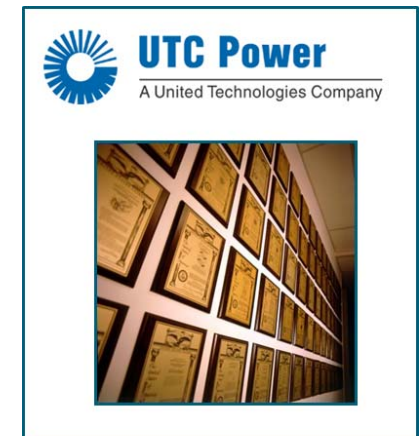


Ballard HQ facility –  
Vancouver, B.C., Canada

## Key Customers



- **Long history with Motive power industry**
  - 4 major automotive development programs
  - 8 major Bus OEMs
  - Supplier to more than 20 small automotive and bus fleets and demonstrations
  - Major market share in fuel cell forklift application
- **Extensive R&D work over past 15 years**
  - \$1B+ investment in development
  - Significant contribution from Ford & Daimler
- **Extensive patent portfolio, licensing rights, and recent acquisition of UTC's PEM intellectual property ("IP") portfolio**
  - Creates opportunities for incremental Licensing revenue and expands Engineering Services capabilities
  - Over 200 patents/applications owned, and license rights to >700 patents/applications



*Integration of Ballard and UTC portfolios of patents and patent applications, patent licenses, invention disclosures & know-how now underway*

<h2>Fuel Cell Stacks</h2>	  <p><b>FCgen<sup>®</sup>-1020ACS</b></p> <ul style="list-style-type: none"> <li>• 500W-2kW</li> <li>• Up to 8k hrs</li> </ul>	  <p><b>FCgen<sup>®</sup>-1300</b></p> <ul style="list-style-type: none"> <li>• 2-8kW</li> <li>• Up to 30k hrs</li> </ul>	  <p><b>FCvelocity<sup>®</sup>-9SSL</b></p> <ul style="list-style-type: none"> <li>• 4-20kW</li> <li>• Up to 12k hrs</li> </ul>	  <p><b>FCvelocity<sup>®</sup>-1100</b></p> <ul style="list-style-type: none"> <li>• 100kW</li> <li>• &gt; 10k hrs</li> </ul>
<h2>Fuel Cell Modules</h2>	 <p><b>FCvelocity<sup>®</sup>-HD6</b></p> <ul style="list-style-type: none"> <li>• 75-150kW</li> <li>• Up to 20k hours</li> </ul> 		 <p><b>FCvelocity<sup>®</sup>-HD7</b></p> <ul style="list-style-type: none"> <li>• 100 kW</li> <li>• Up to 20k hours</li> </ul>	
<h2>Complete Fuel Cell Systems</h2>	<p><b>ElectraGen<sup>™</sup>-H2</b></p>  <ul style="list-style-type: none"> <li>• 2kW &amp; 5kW</li> <li>• Direct hydrogen</li> <li>• Indoor (rack-mountable) &amp; outdoor use</li> </ul>  	<p><b>ElectraGen<sup>™</sup>-ME</b></p>  <ul style="list-style-type: none"> <li>• 2.5kW &amp; 5kW</li> <li>• Methanol fuelled</li> <li>• Outdoor use</li> </ul> 	<p><b>ClearGen<sup>™</sup></b></p>  <ul style="list-style-type: none"> <li>• Multi-MW power</li> </ul> 	

Ballard's product portfolio includes industry-leading PEM fuel cell stacks, fuel cell modules and complete fuel cell system solutions

# About Ballard - Fuel Cells in the Field

~2,000 installed  
telecom systems



>3,000 forklift trucks  
operating



~45 fuel cell buses  
operating



+300 fuel cell cars  
operating



Ballard is experienced in developing technology to customer requirements, success mainly driven by development approach learned from Ford and Daimler

- **Eliminates tailpipe emissions**

- Nitrogen Oxides (NOx)
- Sulphur Dioxides (SOx)
- Particulate Matter (PM)

- **Greenhouse Gas Emission reductions**

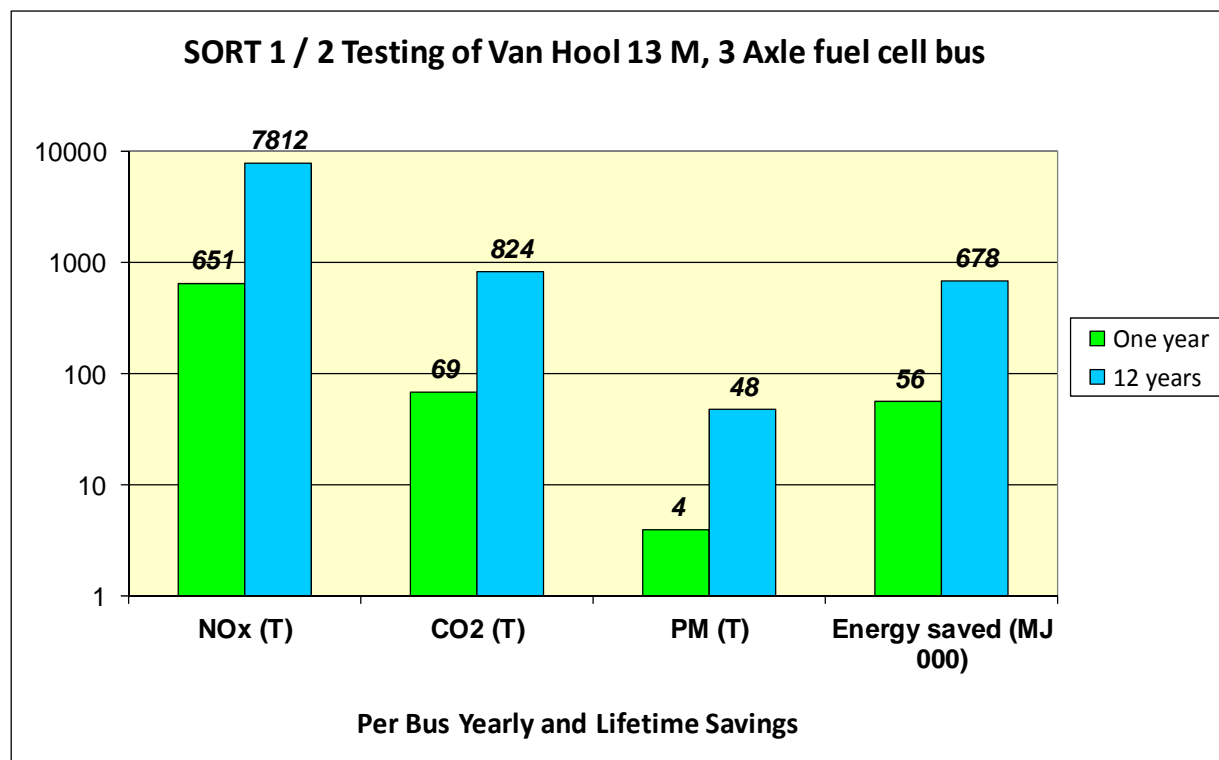
- Calculated on a well to wheel basis

- **Improved fuel efficiency**

- 1.5-2.5x improvement over conventional diesel buses on an energy equivalent basis

- **Flexibility of operation**

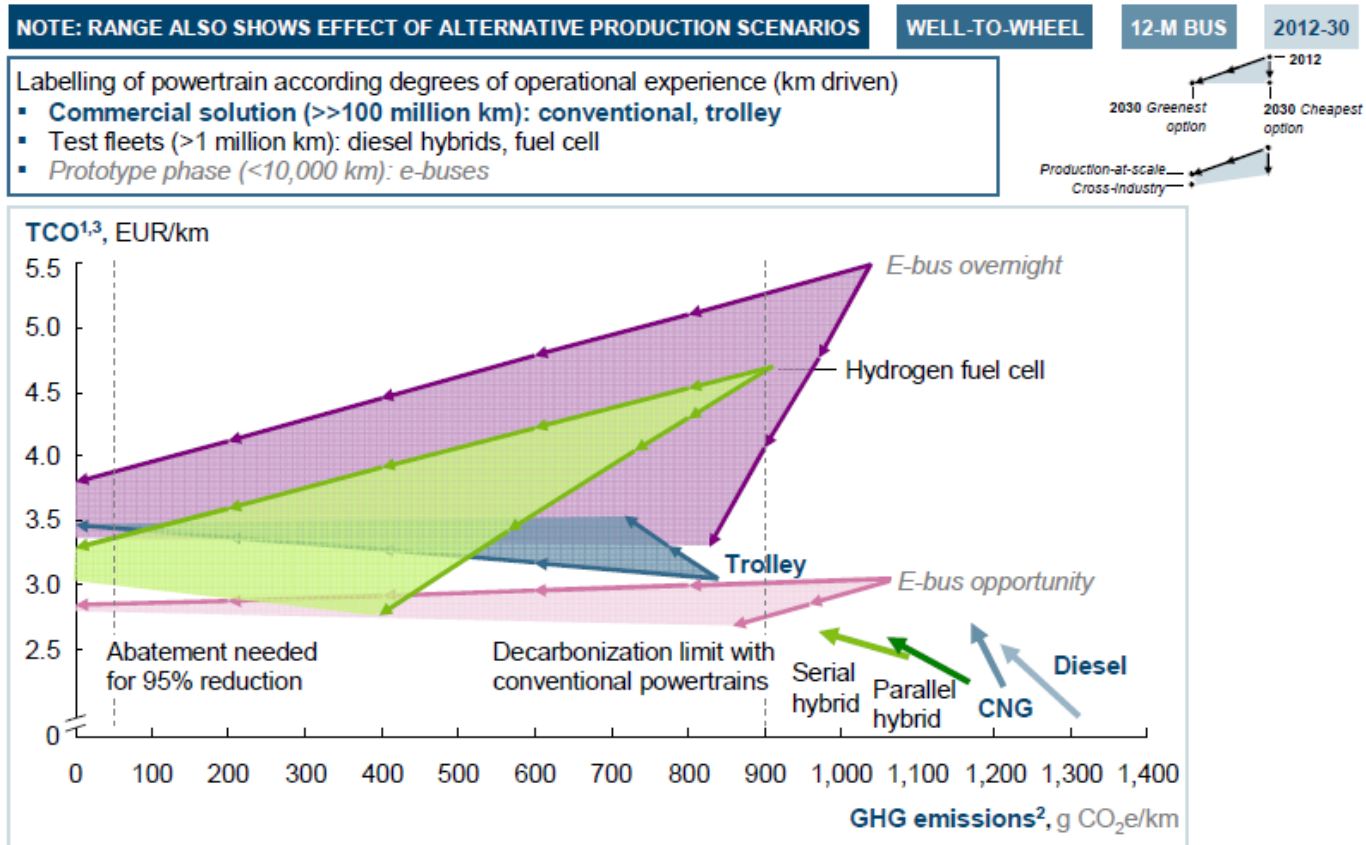
- No underground or overhead charging required



Source: Testing witnessed by TUV for 13 metre Van Hool fuel cell electric bus on SORT 1 & 2 drive cycles, dated June 24, 2013

# Why Fuel Cell Buses – Total Cost of Ownership vs GHG Projections

CO<sub>2</sub>e/TCO (EUR/KM) COMPARISON OF STANDARD BUS POWERTRAINS



1 TCO for a 12-m bus incl. purchase; running and financing costs based on 60,000 km annual mileage and 12 years bus lifetime

2 Total CO<sub>2</sub>e emissions per bus per km for different fuel types from well-to-wheel

3 Electricity costs for e-bus and water electrolysis part of hydrogen production based on renewable electricity price with a premium of EUR 50/MWh over normal electricity

Source: *Urban buses: alternative powertrains for Europe* (McKinsey, 2012)

- Diesel, CNG, Serial & Parallel hybrid small GHG improvements with increase in TCO
- E-bus overnight unlikely to meet TCO and GHG targets
- Trolley is limited by catenary infrastructure
- E-bus opportunity limited proof of overhead/underground charging systems
- Fuel cell is the most promising technology projected to meet longtime GHG and TCO targets



# Fuel Cell Bus Experiences – Global Deployments

*Ballard-powered buses are operating worldwide today*



# Fuel Cell Bus Experiences – European Deployments



Location	Fleet Size	Deployment Date
London	8 buses	2010
Oslo	5 buses	2012
Amsterdam	2 buses	2011
Cologne	4 buses	2011, 2014
Aberdeen	10 buses	2014
San Remo	5 buses	2013
Flanders	5 buses	2014
Hamburg	2 buses	2014

*Recipient of the Busworld Ecology Award, in partnership with Van Hool, for demonstrating outstanding ecological credentials in fuel cell bus design*



**By mid-2014, a total of 40 Ballard-powered fuel cell buses will be deployed in Europe, with an additional 21 buses to be deployed in 2015**

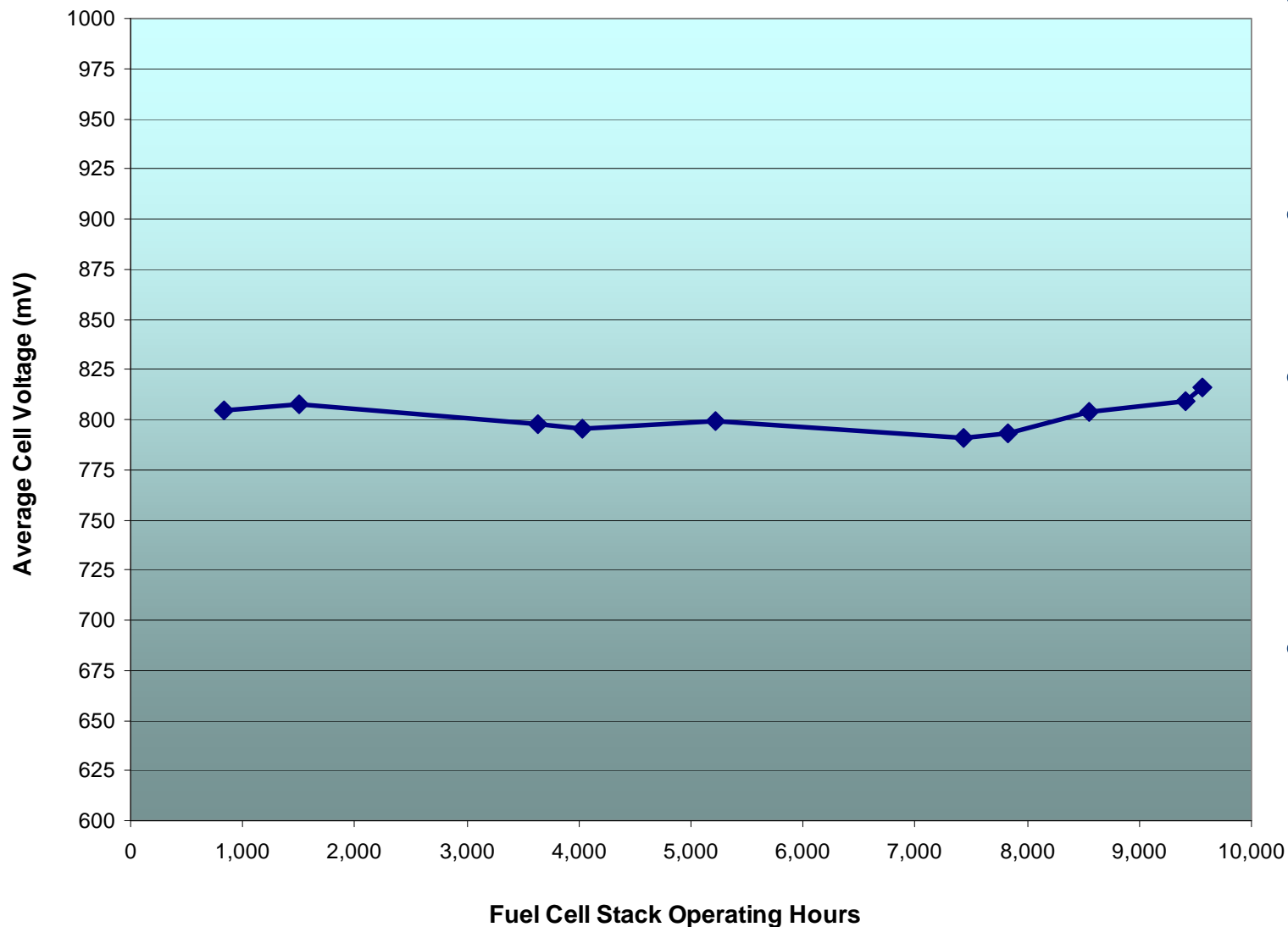
# Fuel Cell Bus Experiences - Case Studies



Customer	Transport For London	BC Transit	SunLine Transit Agency
Location	<ul style="list-style-type: none"> <li>London, England</li> </ul>	<ul style="list-style-type: none"> <li>Whistler, BC, Canada</li> </ul>	<ul style="list-style-type: none"> <li>Coachella Valley, CA, USA</li> </ul>
Challenge	<ul style="list-style-type: none"> <li>Implement a transit system that will help tackle London's goals for air quality improvement</li> </ul>	<ul style="list-style-type: none"> <li>Provide enhanced and efficient transit services for the 2010 Winter Olympic Games in Vancouver</li> </ul>	<ul style="list-style-type: none"> <li>Implement a clean technology bus into the company's fleet which meets FTA 'Buy America' standards</li> </ul>
Solutions	<ul style="list-style-type: none"> <li>Introduced a fleet (5 initially, 3 added later) of Ballard's FCvelocity-HD6 powered fuel cell buses</li> </ul>	<ul style="list-style-type: none"> <li>Fleet of 20 hydrogen fuel cell powered buses deployed</li> <li>World's largest fuel cell bus fleet, housing the world's largest hydrogen vehicle fuel station</li> </ul>	<ul style="list-style-type: none"> <li>40' fuel cell powered buses developed by Ballard, EIDorado and BAE Systems</li> </ul>
Advantages	<ul style="list-style-type: none"> <li>Hydrogen fuel cell buses produce no emissions at the tailpipe</li> <li>Can be twice as energy efficient as conventional buses with internal combustion engines, while providing a quieter and smoother ride</li> </ul>		

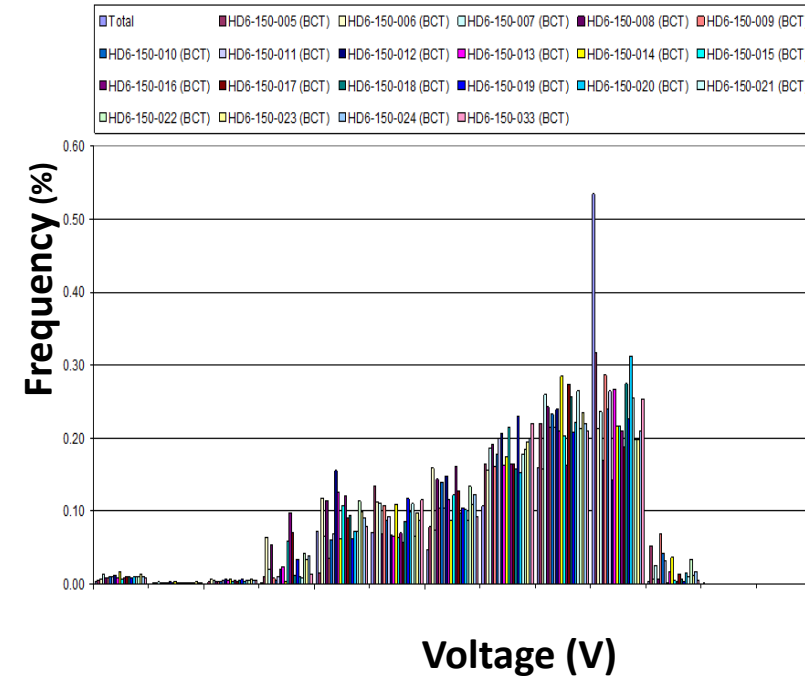
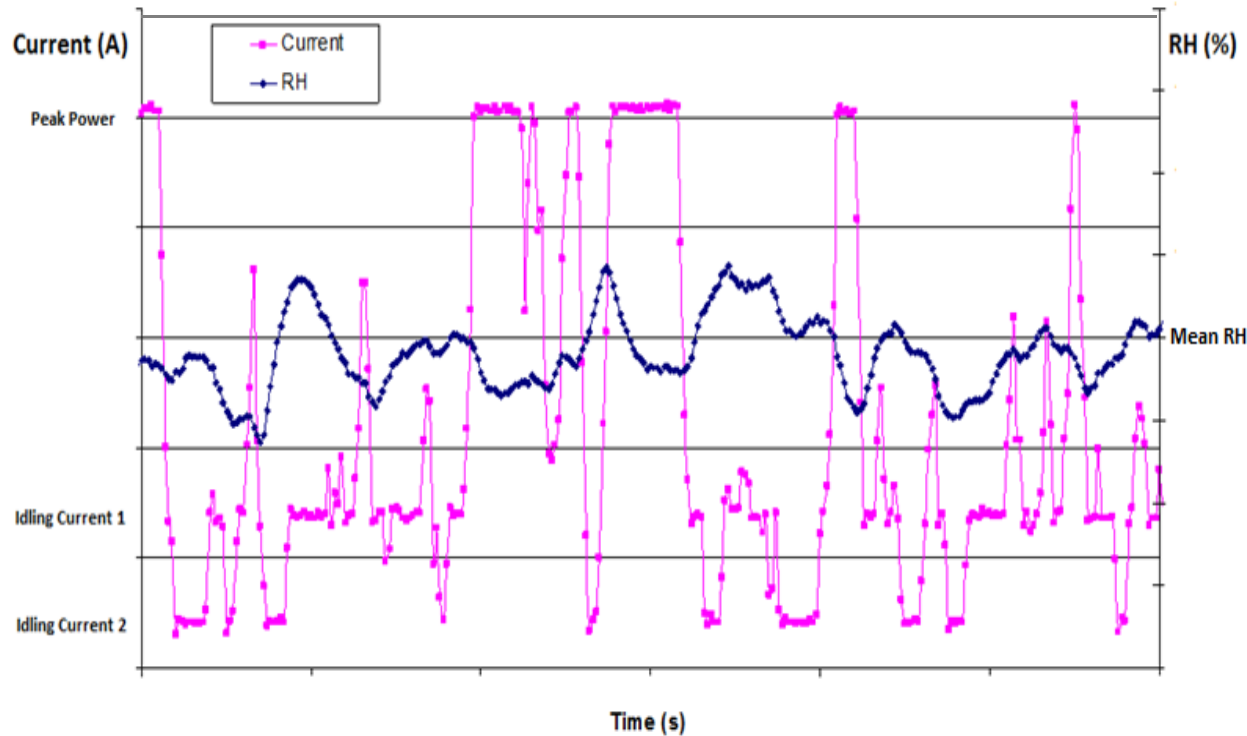
# Fuel Cell Bus Experiences – Performance vs. Operating Hours: London, UK

Transit For London  
Fuel Cell Module HD6-75-005 Lifetime Performance  
215A Operation



- Average cell voltage vs operating hours
- 215A is roughly 70% of max load
- No significant performance degradation over 9000 hours
- Performance degradation is highly dependent on drive cycle and power level

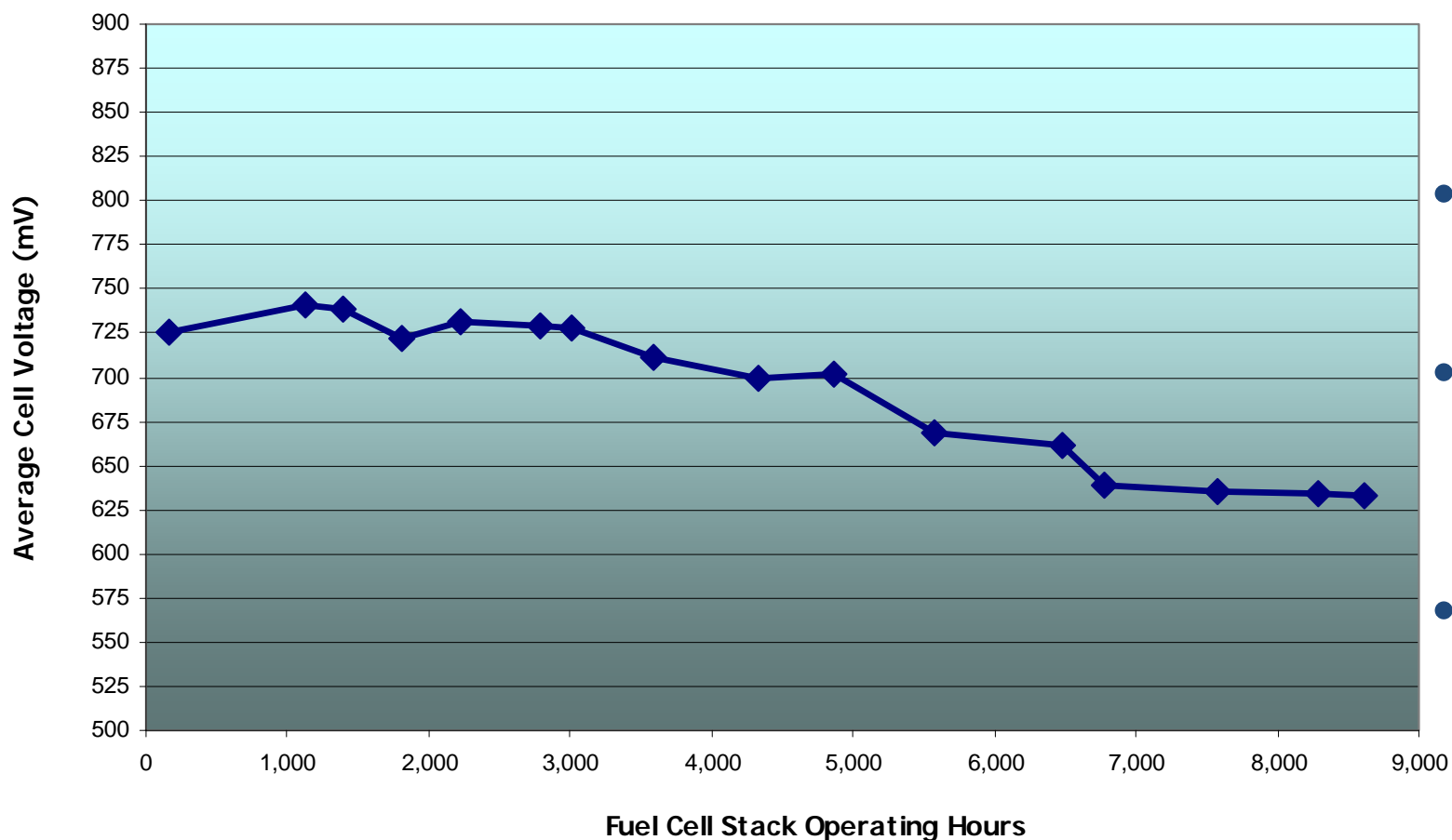
# Fuel Cell Bus Experiences – Drive Cycle Parameters: Whistler, Canada



- Example of drive cycle variables
  - Current and Relative Humidity
  - Cell Voltage Distribution

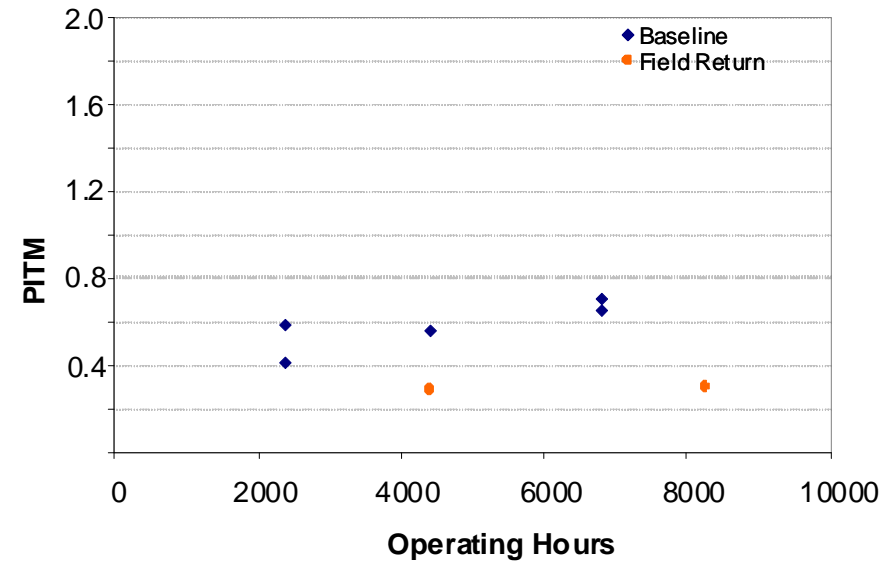
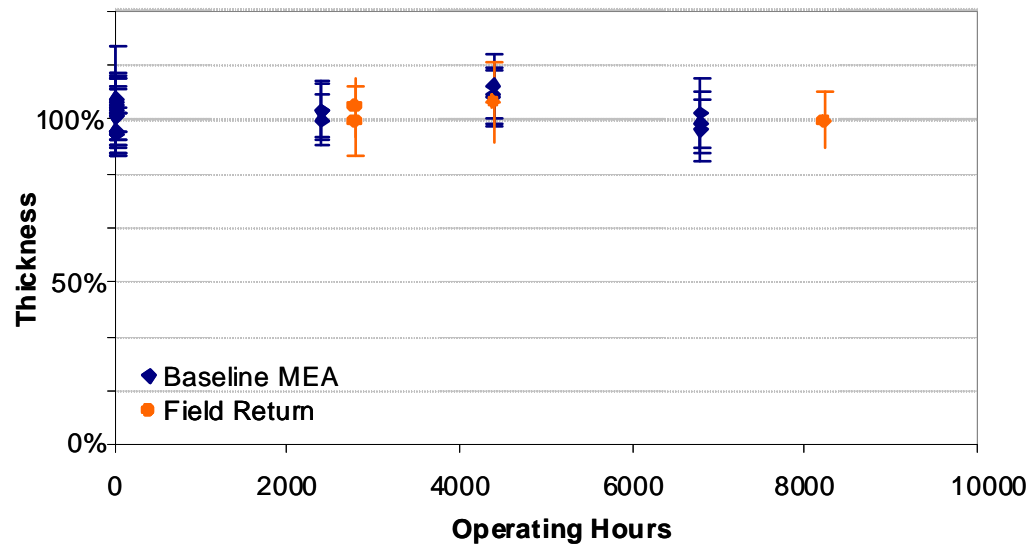
# Fuel Cell Bus Experiences – Performance vs. Operating Hours: Whistler, Canada

BC Transit  
Fuel Cell Module HD6-150-008 Lifetime Performance  
250A Operation



- Average cell voltage vs operating hours
- 250A is roughly 80% of max load
- ~13% performance degradation over 9000 hours
- Performance degradation is highly dependent on drive cycle and power level

## Whistler Bus Field Returns and Stacks Operated on Test Stands



- Field and test stand operated stacks exhibit similar results
  - Insignificant membrane thinning
  - Similar Pt in the membrane (PITM) concentrations

# Fuel Cell Bus Experiences – Sun Line Fuel Cell vs CNG Palm Springs, USA

Data Item	AFCB	CNG
Number of buses	1	5
Data period	March 2012–February 2013	March 2012–February 2013
Number of months	12	12
Total mileage in period	42,988	228,225
Average monthly mileage per bus	3,582	3,036
Total fuel cell operating hours	2,758	N/A
Average bus operating speed (mph)	15.6	15.5
Availability (85% is target)	85	77
Fuel economy (miles/kg or GGE)	6.54	2.80
Fuel economy (miles/DGE <sup>a</sup> )	7.39	3.13
Miles between roadcalls (MBRC) – bus	3,908	8,151
MBRC – propulsion only	7,165	32,604
MBRC – FC system only	14,329	N/A
Total maintenance (\$/mile) <sup>b</sup>	0.39	0.53
Maintenance – propulsion only (\$/mile)	0.12	0.24

Higher availability than CNG

2x better fuel economy

Lower maintenance costs

<sup>a</sup> Diesel gallon equivalent.

<sup>b</sup> Work order maintenance cost.

[http://www.fta.dot.gov/documents/FTA\\_Report\\_No.\\_0047.pdf](http://www.fta.dot.gov/documents/FTA_Report_No._0047.pdf)





- **Drivers/Advantages**

- Reduced emissions (vs. diesel; like electric)
- Reduced noise (vs. diesel; like electric)
- Higher efficiency (all loads vs. diesel; regenerative braking with hybridization)
- Autonomous
  - Linear infrastructure (technology, fueling) that can be modeled/scaled like diesel (good range)
  - Avoids infrastructure and maintenance costs associated with catenary electric rail

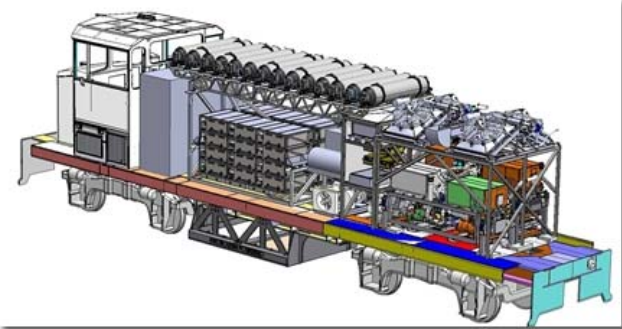
- **Challenges**

- Fuel cell capital and operating costs
- Expense/lack of hydrogen sources and infrastructure



Source: <http://www.vehicleprojects.com/proj.html>

- **Ballard has participated in a number of rail fuel cell applications:**
  - USA
    - 1<sup>st</sup> shunt locomotive delivered with 2 x P5 bus units to BNSF (240 kW net fuel cell)
    - 2<sup>nd</sup> shunt locomotive design completed. Awaiting funding (500 kW net fuel cell)
  - South Africa
    - 6 mine locomotives powered by FCvelocity-9SSL fuel cell stacks (17 kW gross fuel cell)
  - India
    - 2 shunt locomotives fitted with 2 kW APUs
    - Another 20 APUs delivered and under integration
    - Indian Railway expected to issue tender for shunt locomotive power modules in Q2 2015
  - Japan
    - JR East integrated and evaluated a two coach inter-city shuttle train



Source: <http://www.vehicleprojects.com/proj.html>



Source: <http://www.vehicleprojects.com/proj.html>

- In the past Ballard has participated in marine fuel cell applications; recent experience consists of feasibility studies
- Interest in the application continues to build, and leveraging Ballard's bus technology could minimize development time and cost.
- **Where is the market interest coming from?**
  - Vessel propulsion (short haul ferries, water taxis, etc.)
  - Vessel onboard power
  - Shore power
- **Why is there interest?**
  - Reduced emissions of fuel cells
  - Higher efficiency of fuel cells (all loads)
  - Reduced noise of fuel cells
- **What is limiting the adoption?**
  - Higher fuel cell capital and operating costs
  - Lack of fueling sources and infrastructure
  - Challenges with marine codes and standards



Source: <http://products.damen.com/en>

# Addressing Fuel Cell Cost – Ballard Bus Program Evolution



**PHASE 1 - Proof of Concept**  
1991-1992  
Vancouver, Canada



**PHASE 2 - Commercial Prototype**  
1993-1995  
Vancouver, Canada



**PHASE 3 - Fleet Demonstration Alpha Sites**  
1996-1999  
3 Vancouver, Canada & 3 Chicago, USA



**PHASE 4 - Fuel Cell Engines Beta Sites**  
1999-2002  
Palm Desert, USA



**PHASE 5 - Serial Production**  
2002-2009  
5 Continents, CUTE (30), Perth (3), California (3),  
Beijing (3)

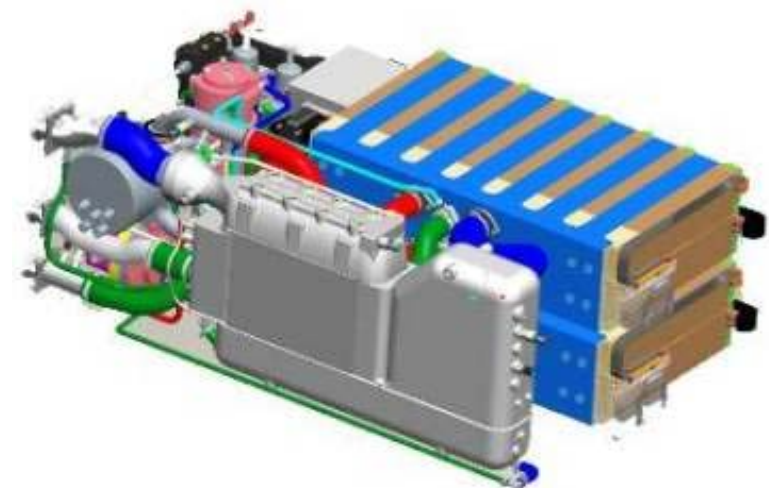


**PHASE 6 – Hybridization of Fuel Cells**  
2009 - Current  
40+ Canada\Europe\USA\Brazil

- **Current generation fuel cell bus module:**
  - Available in 75kW or 150kW configurations to appropriately match bus type and application
  - Power density: 400 kg, delivering 150 kW gross power
  - Leveraging state-of-the-art automotive stack technology (economies of scale)
  - Air compressor supplied separately
  - Offered with a 12,000-hour or 5-year fuel cell stack warranty
  - Module lifetime 10+ years

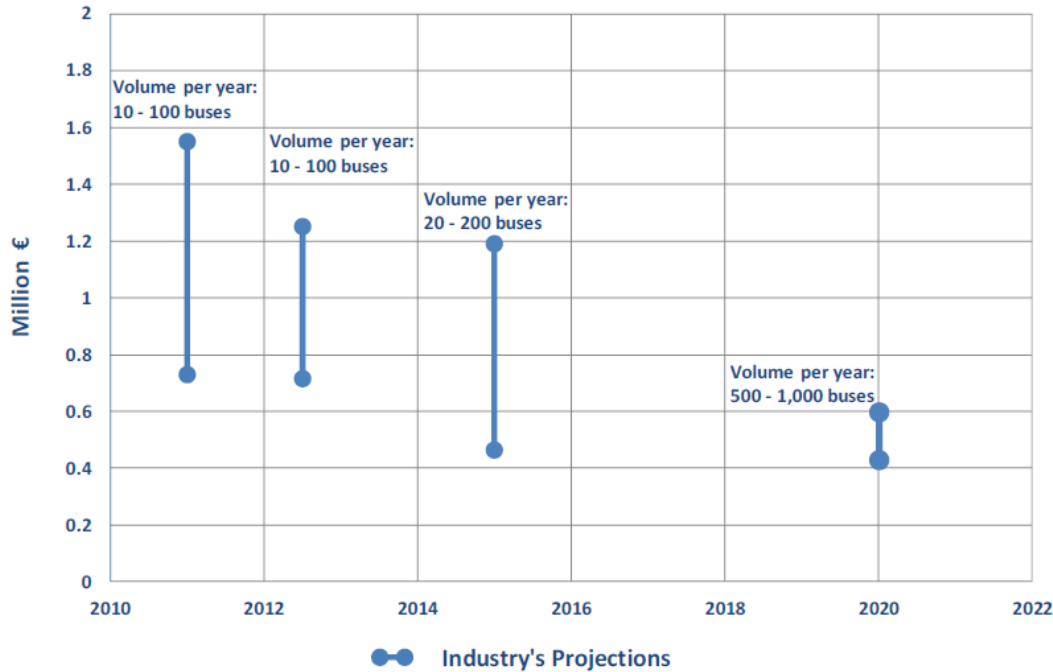


**FCvelocity™-HD6**



# Addressing Fuel Cell Cost – Fuel Cell Bus Cost: Volume Effects and Breakdown

Hybrid Fuel Cell Bus Cost - relation between time and volume

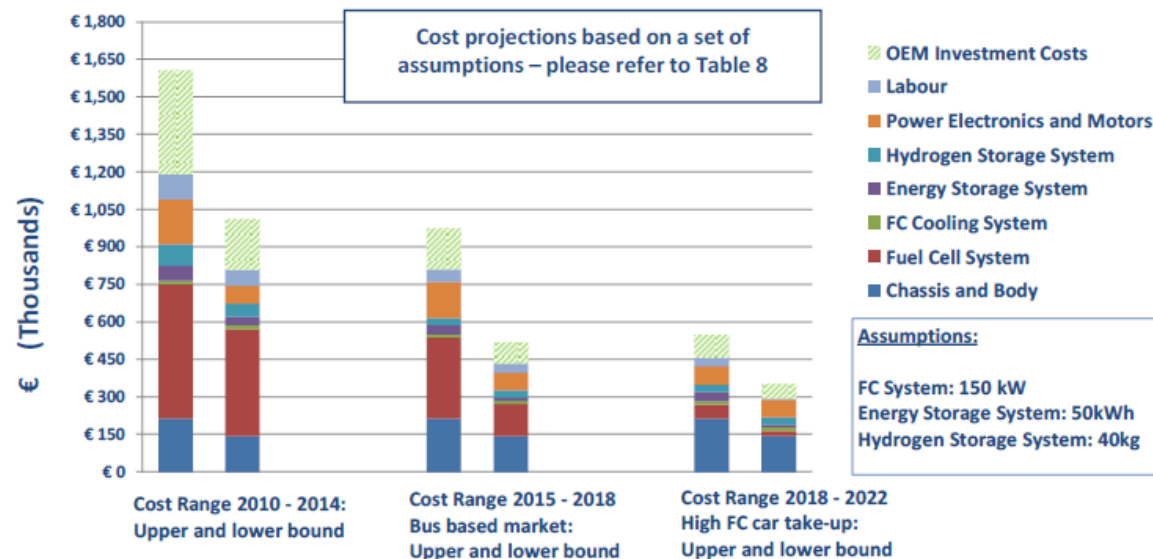


- Volume can have significant effects on cost today but in the future it is expected to have less impact.

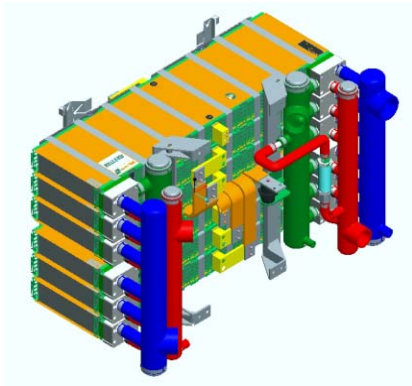
Source: Hydrogen Fuel Cell Bus technology State of the Art Review (R. Zaetta, B. Madden (Element Energy), 2011)

- This study suggests fuel cell cost is approximately 35% of the fuel cell bus cost.
- We cannot rely solely on volume increases and there are still opportunities to reduce fuel cell cost.

Hybridised Fuel Cell Buses: Cost Break-down 2010 - 2020



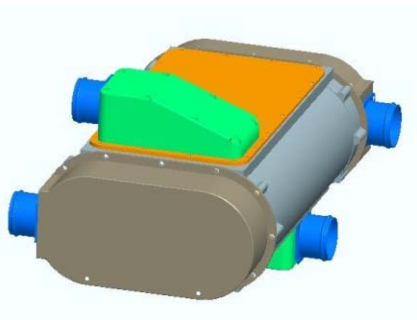
# Addressing Fuel Cost - Key Changes & Target Cost Reductions for HD7



- **DM/DL Cost reduction target of 48% (HD6 vs. HD7)**
  - Mainly comes from stack change to 9SSL (due to production efficiency)
  - Running higher current densities (70% more power per cm<sup>2</sup>; tradeoff with max power efficiency, but majority of drive cycle at lower current densities)
- **Total Cost reduction**
  - 9SSL has a shorter life but impact on overall on warranty cost is positive
  - Warranty 15% reduction
  - Overhead 75% reduction



- **Switch to off-the-shelf, proven controller**
  - Lowered cost per module
  - More capability (more I/O channels, integrated remote data transmitter, memory, better service interface, etc.)

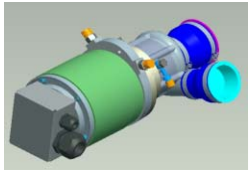


- **Switch to gas-to-gas humidifier**
  - Lower cost (35% reduction)
  - Lower weight & tighter packaging
  - Less procurement overhead, shorter lead time for supply
  - Better reliability (no moving parts)

# Addressing Fuel Cell Cost - Increased Scope of Supply for HD7

- Air compressor and coolant pump included.
- Integrated HRB motor controller (internally mounted)
- Reduction in preventative maintenance activities

Integrator Scope



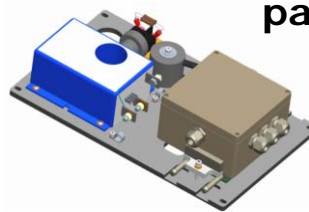
HD6



Integrator Scope



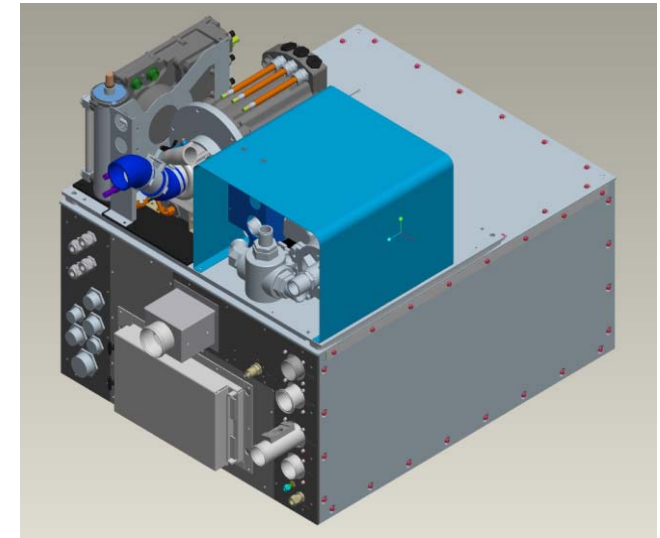
Packaging by coach partner



Integrator Scope



HD7





- Development of Next Generation Heavy Duty (Bus) Fuel Cells with Enhanced Durability
  - Objective:
    - Improve membrane durability of next-generation Ballard fuel cells for buses (targeting 2 to 3x improvement in 3 yrs; transformational)
    - Develop on-board diagnostics system & examine improved system operating conditions to extend current bus lifetimes
  - 3 year project, \$4.5M funding from Automotive Partnership Canada (APC)/NSERC, \$11M project
  - Collaboration between Ballard, SFU, UVic
  - >30 students annually

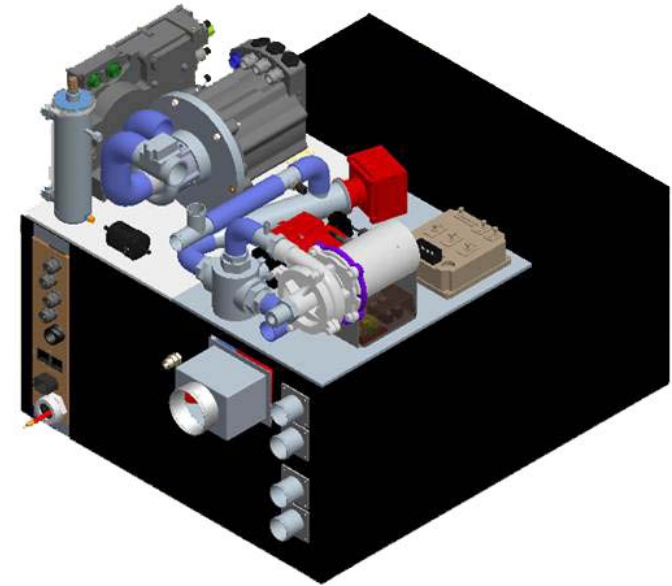
# Addressing Fuel Cell Cost - Similar Bus Design Serves Many Markets



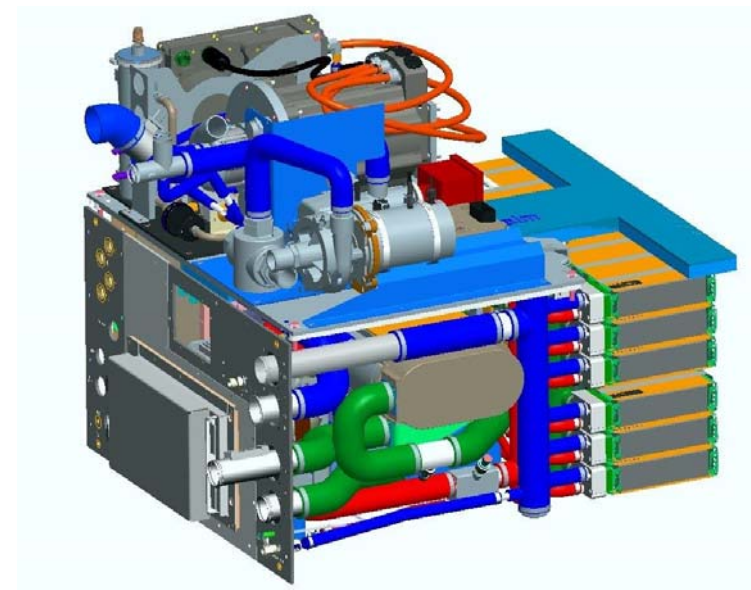
	European Fuel Cell Bus	North American Fuel Cell Bus
Bus Chassis/Model	Van Hool A330 Fuel Cell Hybrid	El Dorado National, Axess
Curb Weight	~43,000 lbs	34,800 lbs
Length	43 ft	41 ft
Passenger Capacity	34 seated, 47 standees	39 seated, 19 standees
Power Plant	Ballard 150kW FCvelocity®-HD6	Ballard 150kW FCvelocity®-HD6
Hybrid System	Van Hool hybrid system	BAE Systems series hybrid system
Electrical Energy Storage	Li-Ion Energy Storage	Nanophosphate Li-Ion
Fuel Storage	Gaseous hydrogen: 40kg at 350 bar	Gaseous hydrogen: 50kg at 350 bar
Range	400 km	400 km

- **Next generation fuel cell bus module:**

- 100kW configuration available mid-2014
- 30-40% cost reduction
  - Latest generation fuel cell stacks – automated manufacturing and assembly processes
  - Reduced parts count – simplified humidification and resulting balance of plant
- Higher durability
- Fully integrated power module
  - Air compressor and coolant pump included
  - Integrated HRB motor controller (internally mounted)
  - Reduced preventive maintenance activities
- Module lifetime 10+ years
- Offered with a 15,000-hour warranty



**FCvelocity<sup>®</sup> – HD7**



# Addressing Fuel Cell Cost - Bus Power Module Product Evolution



<b>Fuel Cell Lifetime:</b> 4,000 hours demonstrated in service	10,000 hours demonstrated in BC Transit fleet	12,000 hours	>12,000 hours	>18,000 hours
<b>Product Cost Reductions:</b>	30% reduction <ul style="list-style-type: none"> <li>•Leverages automotive volumes</li> <li>•Production environment</li> <li>•Direct material savings</li> </ul>	15-20% reduction <ul style="list-style-type: none"> <li>•Enhanced MEA to reduce warranty accrual costs</li> </ul>	30-40% reduction <ul style="list-style-type: none"> <li>•Automated MEA production</li> <li>•Common unit cell platform across products</li> </ul>	

- Ballard's heavy-duty technology is now at TRL8
- Future volumes will eventually bring the price of fuel cell module in competitive range of the incumbent technology
- Ballard continues to reduce cost and improve the durability of the fuel cell stacks, thus in turn giving better value to our customers
- The technology is market ready.....





**BALLARD**<sup>®</sup>

PUTTING FUEL CELLS TO WORK

NASDAQ:BLDP • TSX:BLD

**Thank You**

